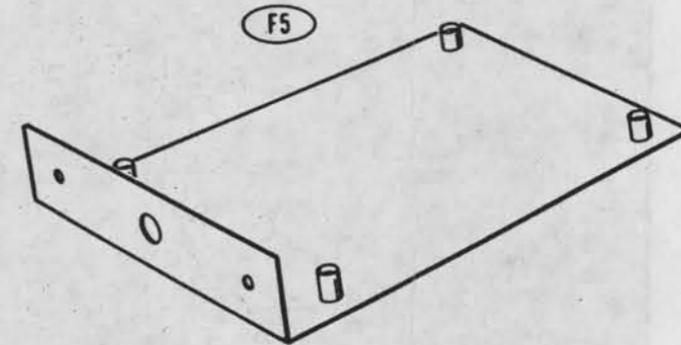
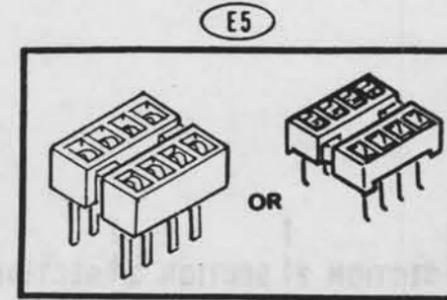
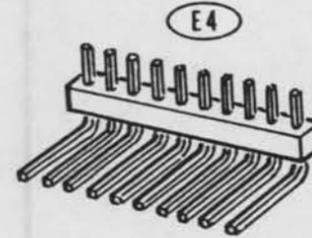
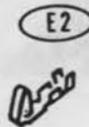
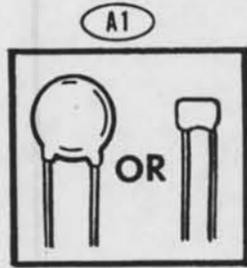


# ILLUSTRATION BOOKLET

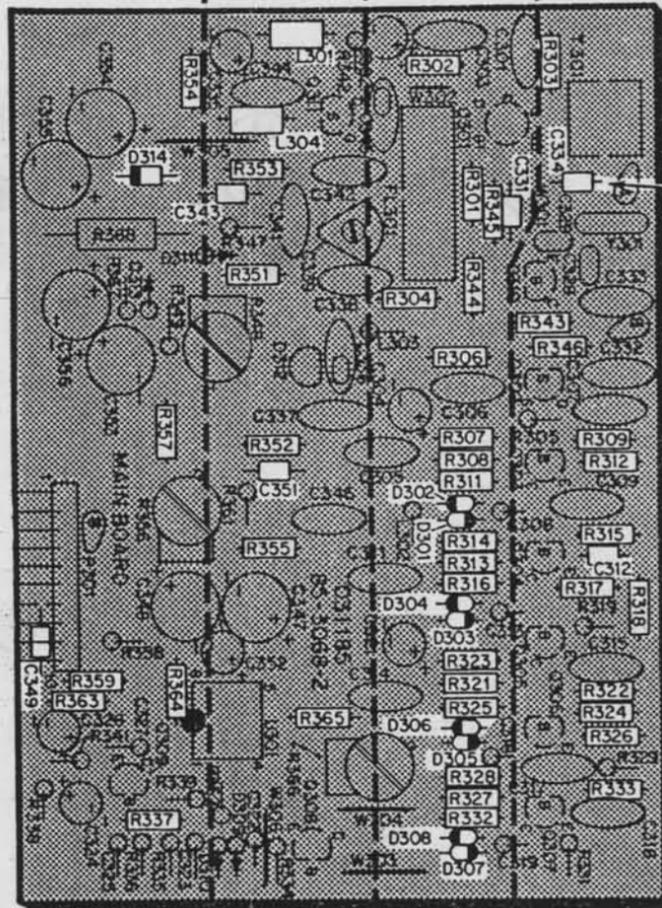
595-3437-01



Model HOA-5404-1

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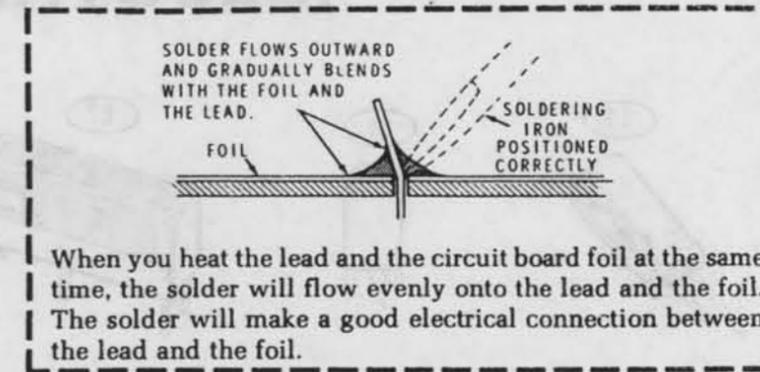
SECTION 1 | SECTION 2 | SECTION 3 | SECTION 4



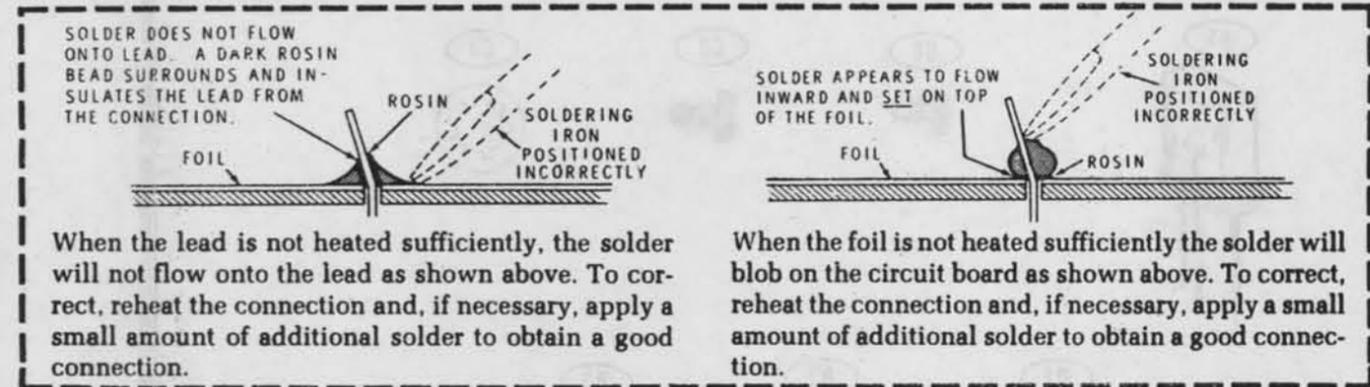
DO NOT INSTALL  
A CAPACITOR  
HERE

PICTORIAL 1-1

A GOOD SOLDER CONNECTION



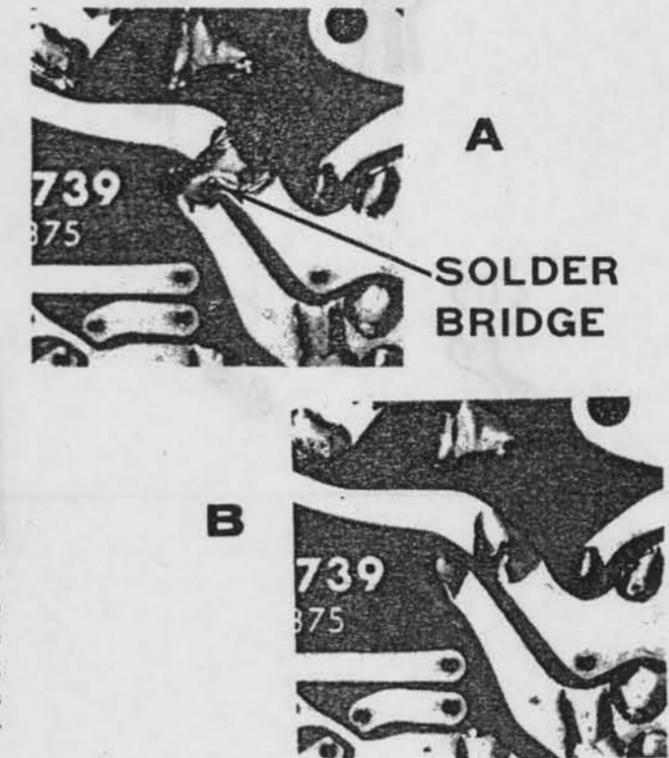
POOR SOLDER CONNECTIONS



SOLDER BRIDGES

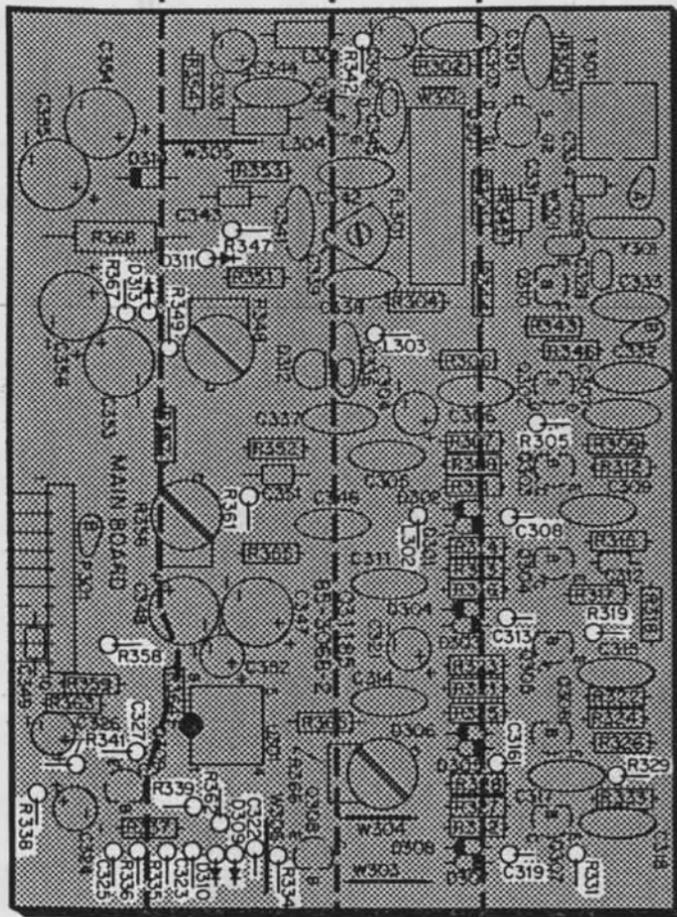
A solder bridge between two adjacent foils is shown in photograph A. Photograph B shows how the connection should appear. A solder bridge may occur if you accidentally touch an adjacent previously soldered connection, if you use too much solder, or if you "drag" the soldering iron across other foils as you remove it from the connection. A good rule to follow is: always take a good look at the foil area around each lead before you solder it. Then, when you solder the connection, make sure the solder remains in this area and does not bridge to another foil. This is especially important when the foils are small and close together. NOTE: It is alright for solder to bridge two connections on the same foil.

Use only enough solder to make a good connection, and lift the soldering iron straight up from the circuit board. If a solder bridge should develop, turn the circuit board foil-side-down and heat the solder between connections. The excess solder will run onto the tip of the soldering iron, and this will remove the solder bridge. NOTE: The foil side of most circuit boards has a coating on it called "solder resist." This is a protective insulation to help prevent solder bridges.



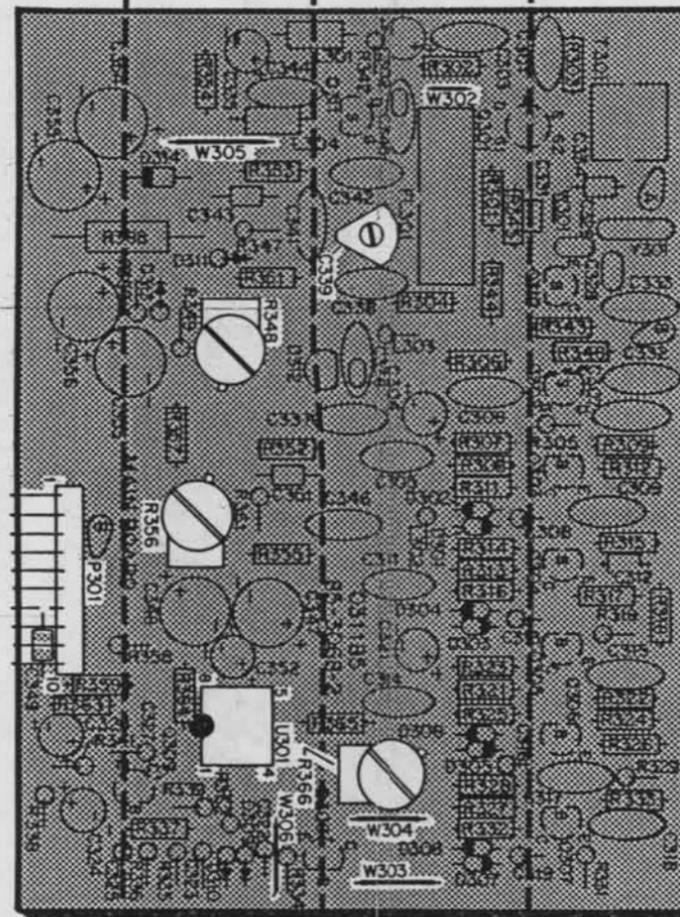
Detail 1-1A

SECTION 1 | SECTION 2 | SECTION 3 | SECTION 4



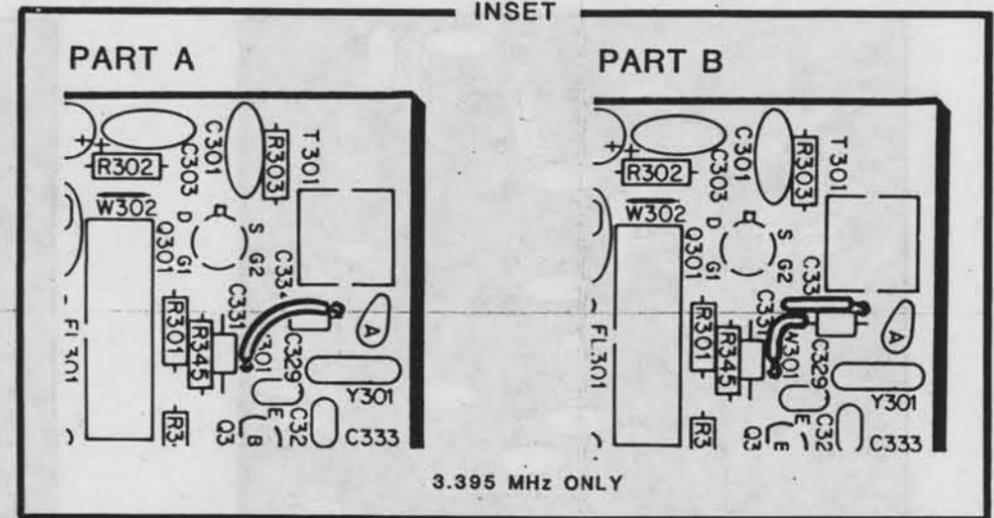
PICTORIAL 1-2

SECTION 1 | SECTION 2 | SECTION 3 | SECTION 4

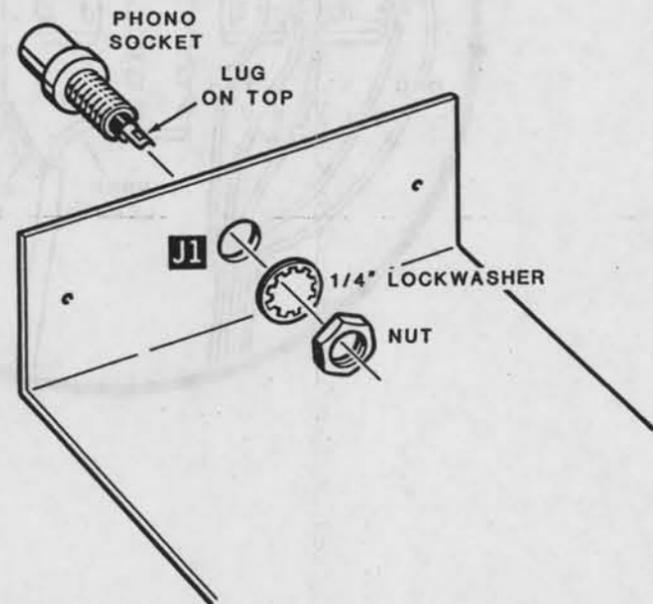
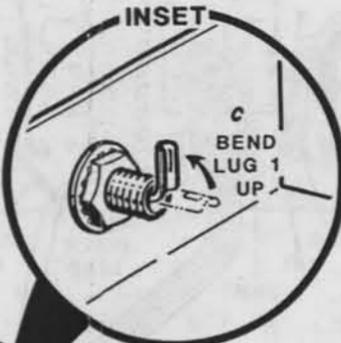
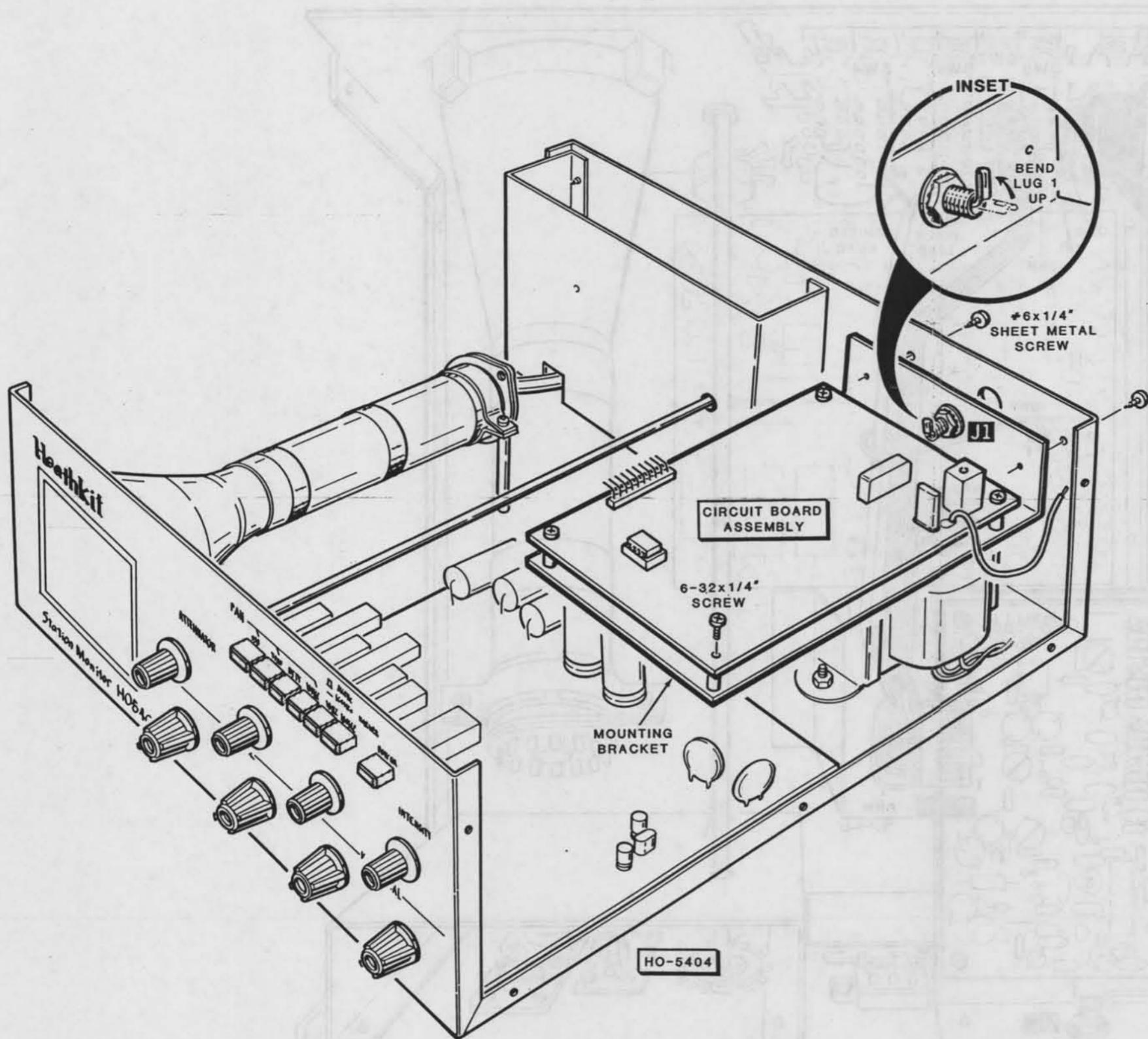


PICTORIAL 1-3

INSET



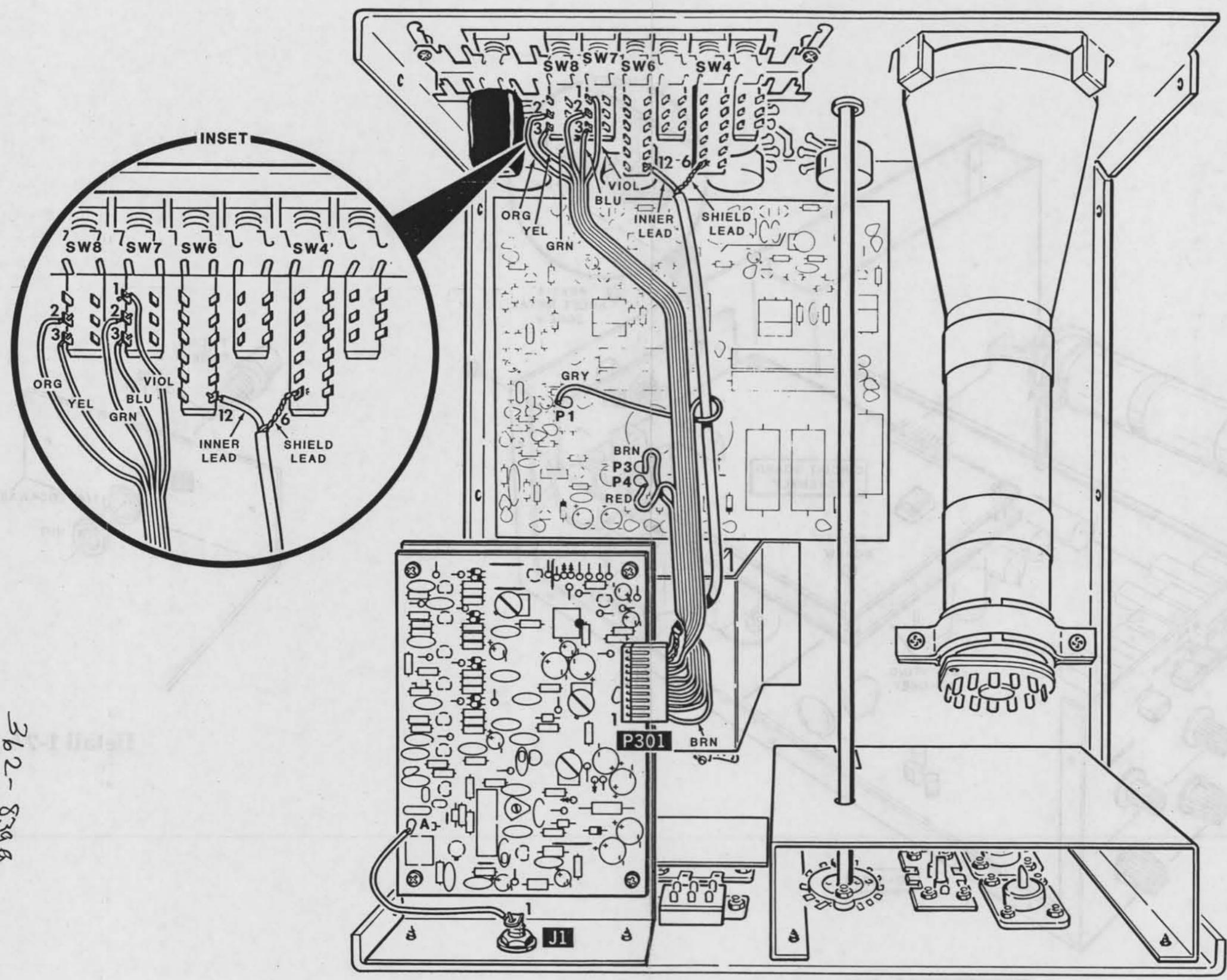




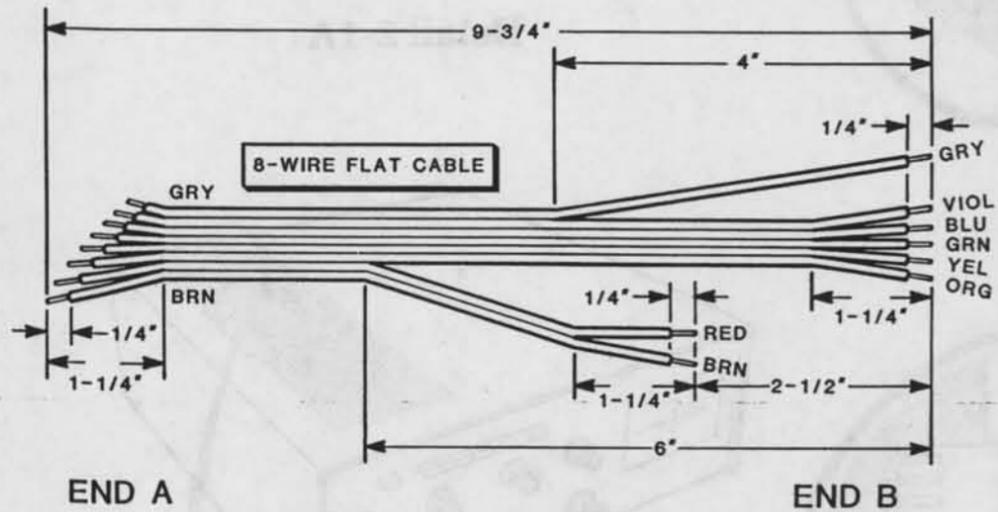
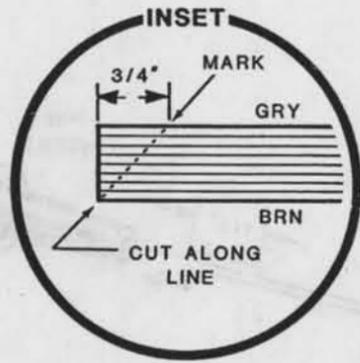
PICTORIAL 1-7

Detail 1-7A

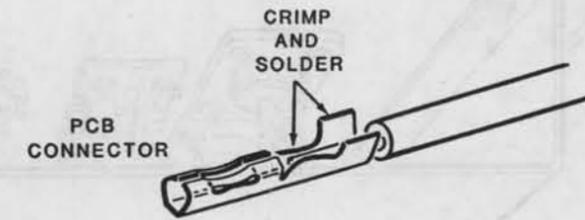
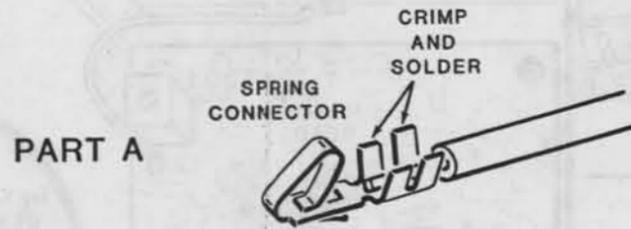
362-8399



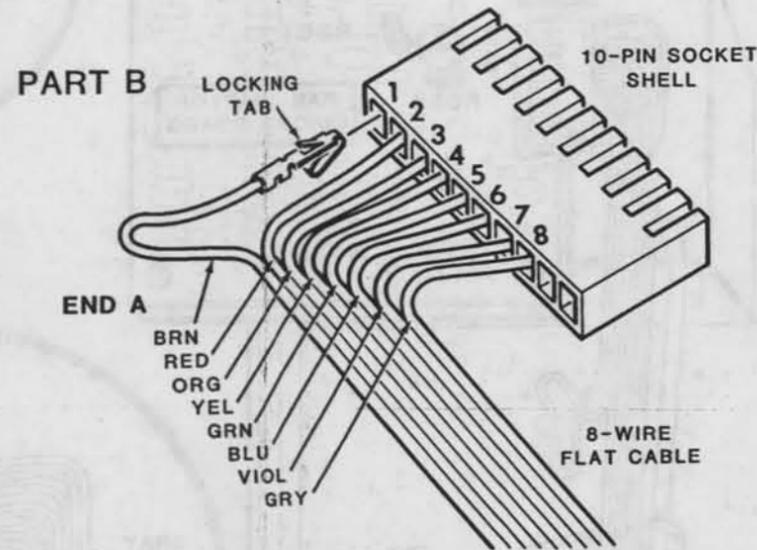
PICTORIAL 1-8



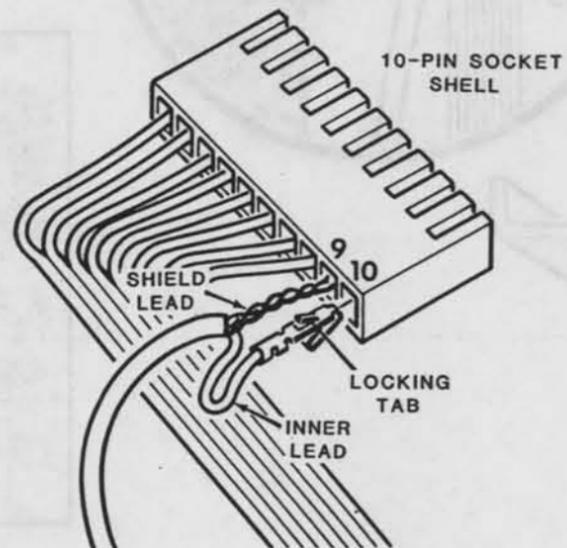
**Detail 1-8A**



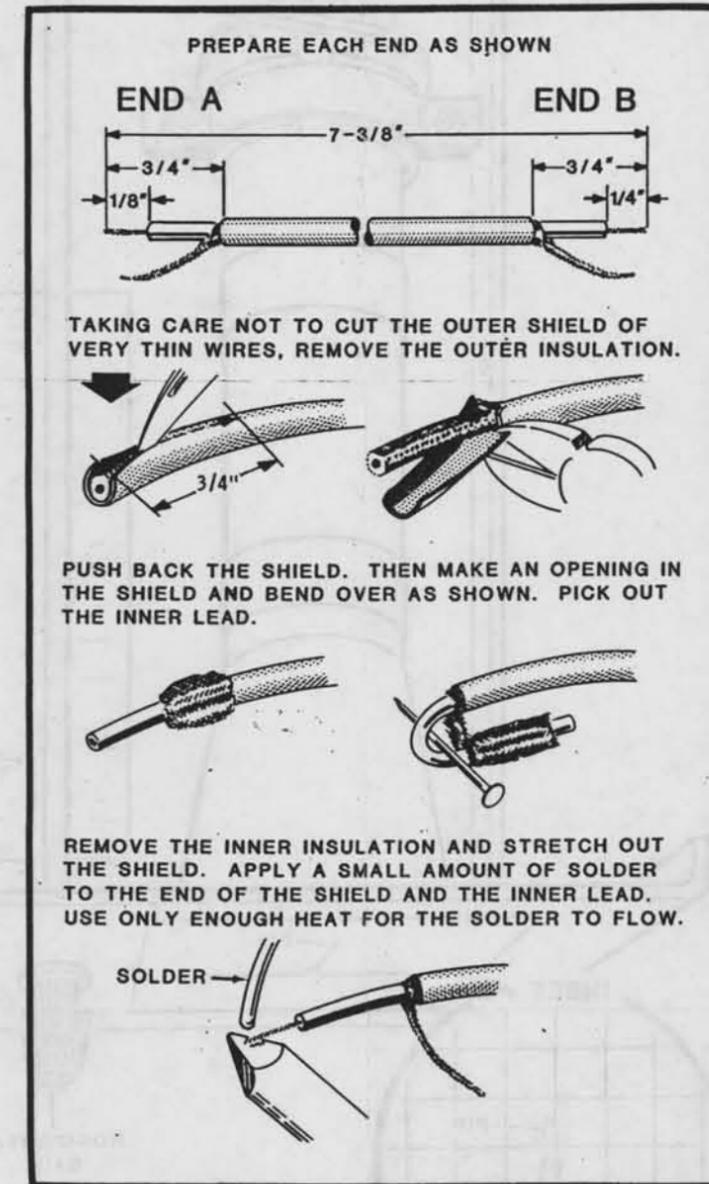
**Detail 1-8C**



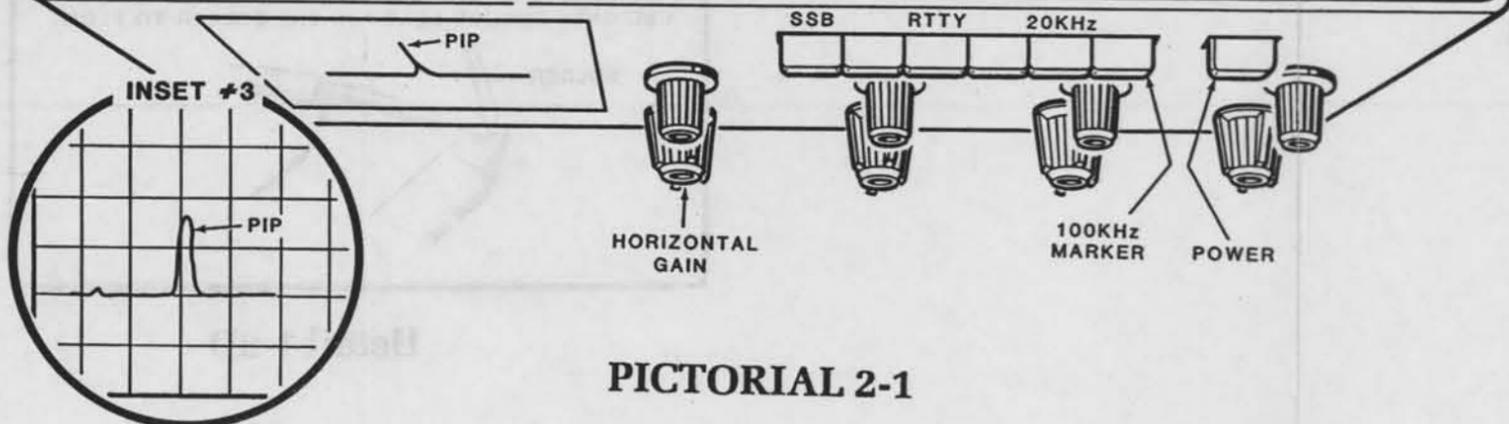
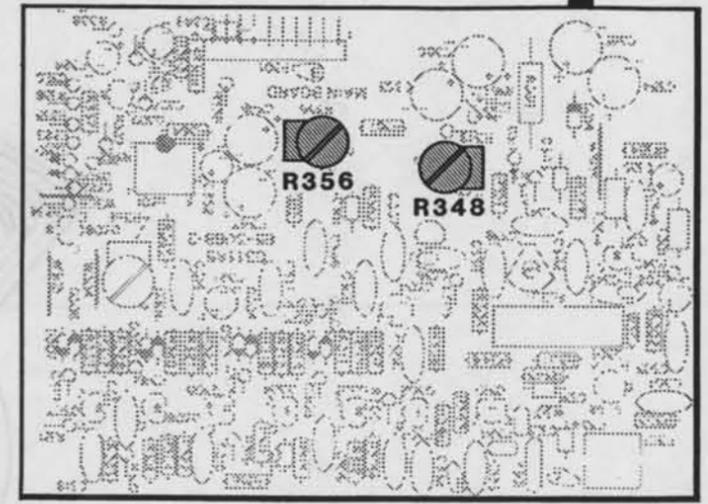
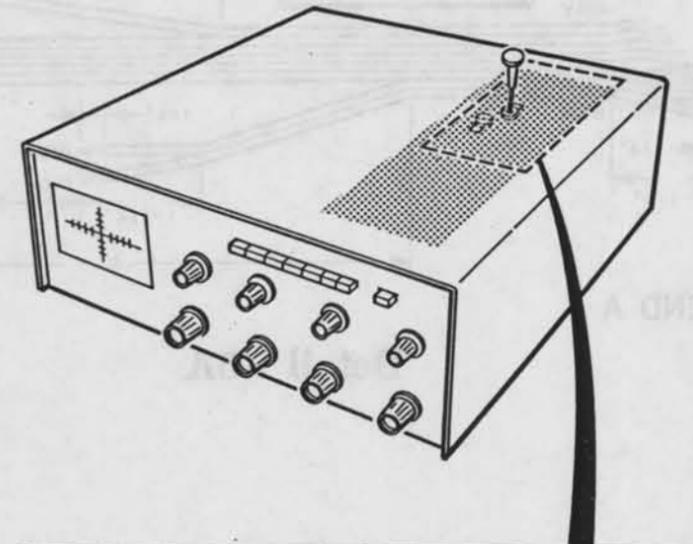
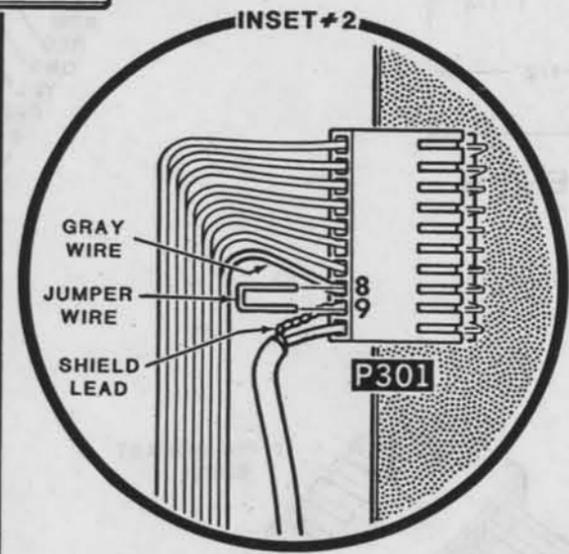
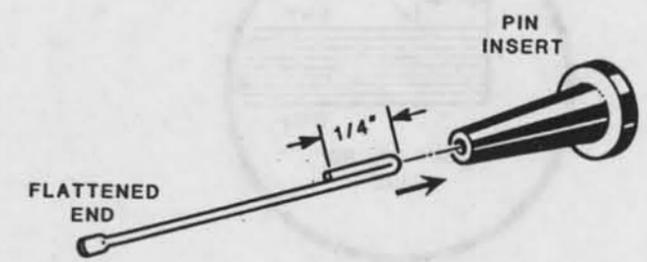
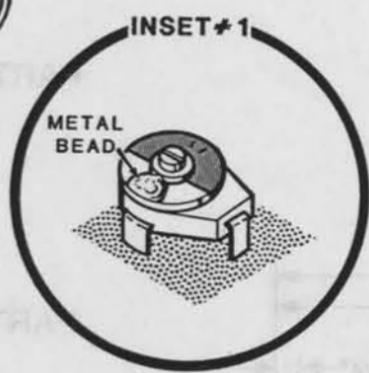
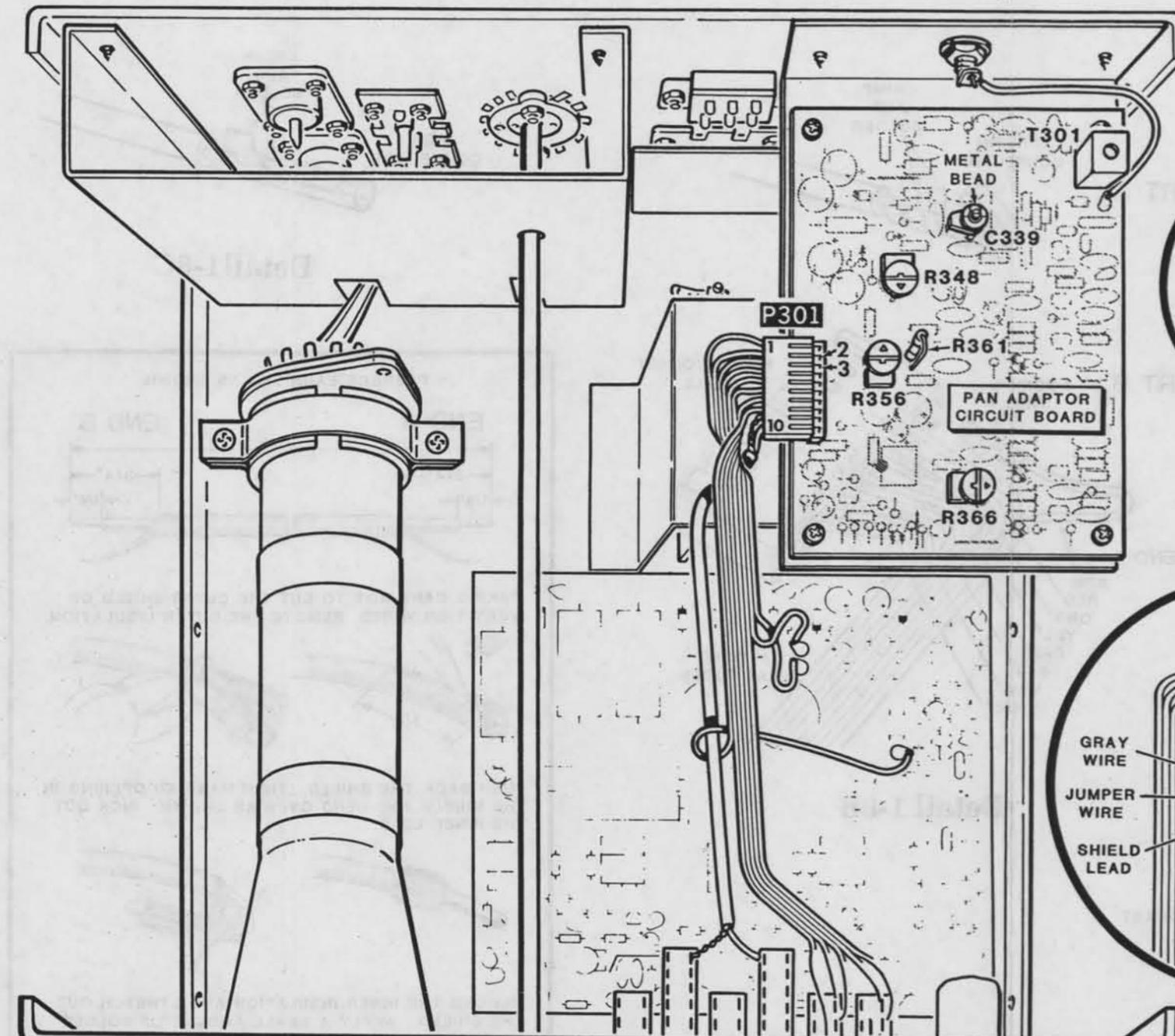
**Detail 1-8B**



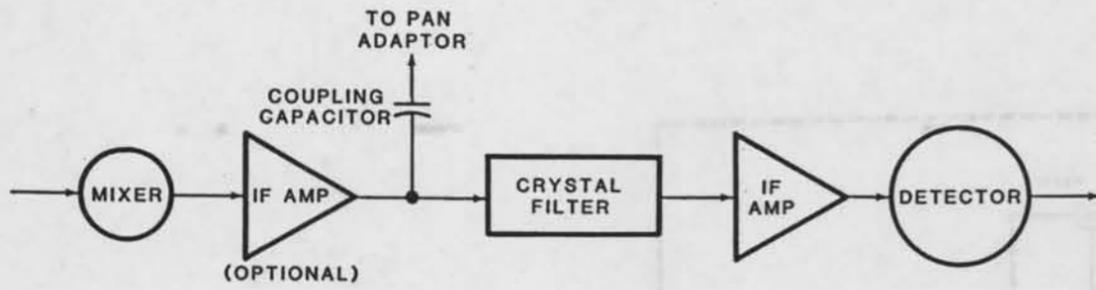
**Detail 1-8E**



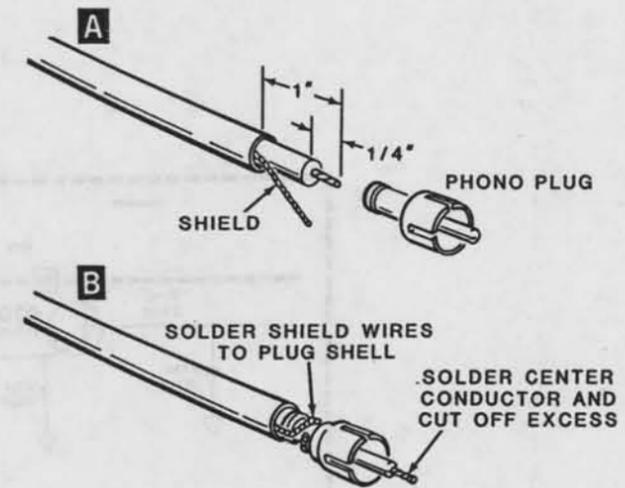
**Detail 1-8D**



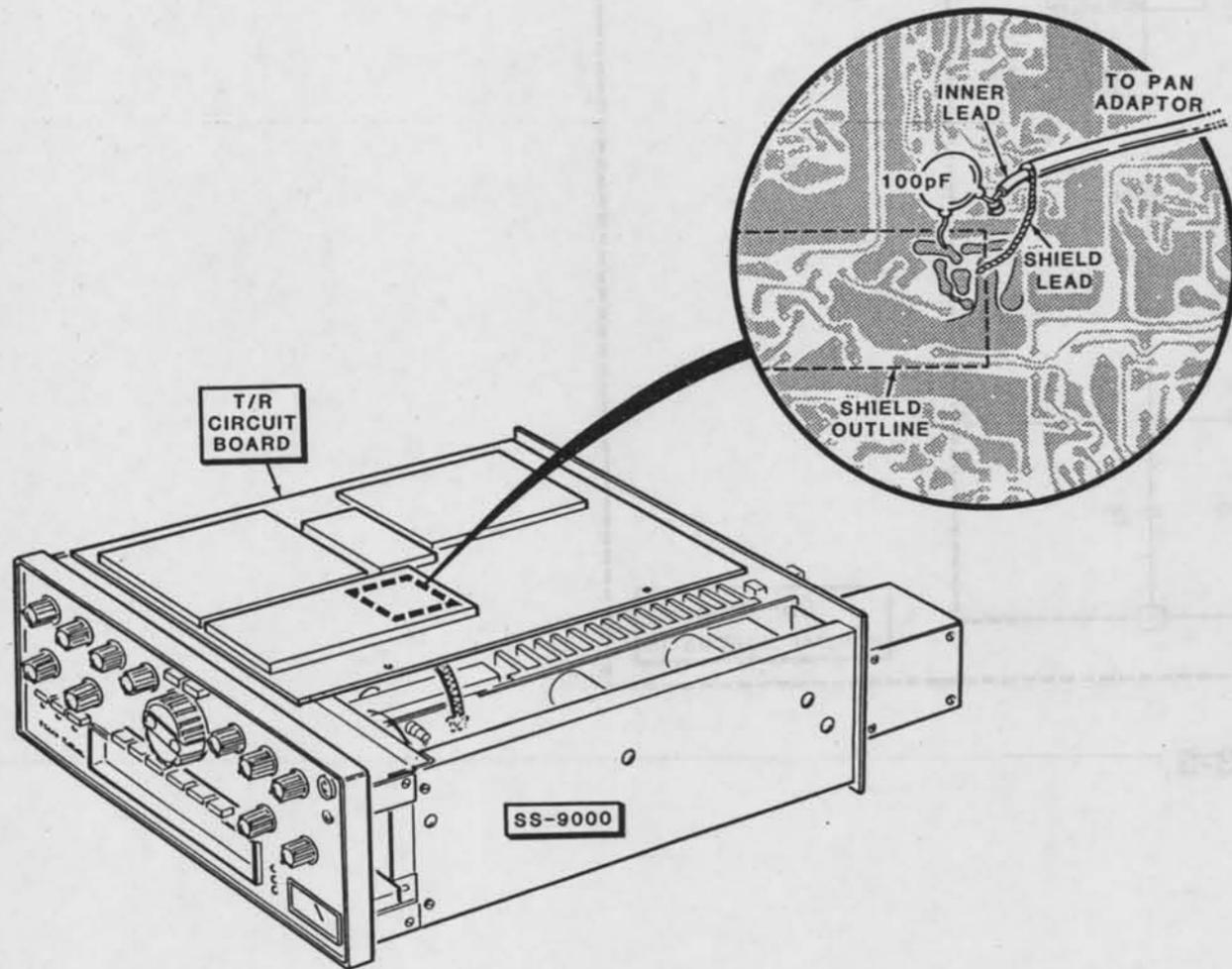
**PICTORIAL 2-2**



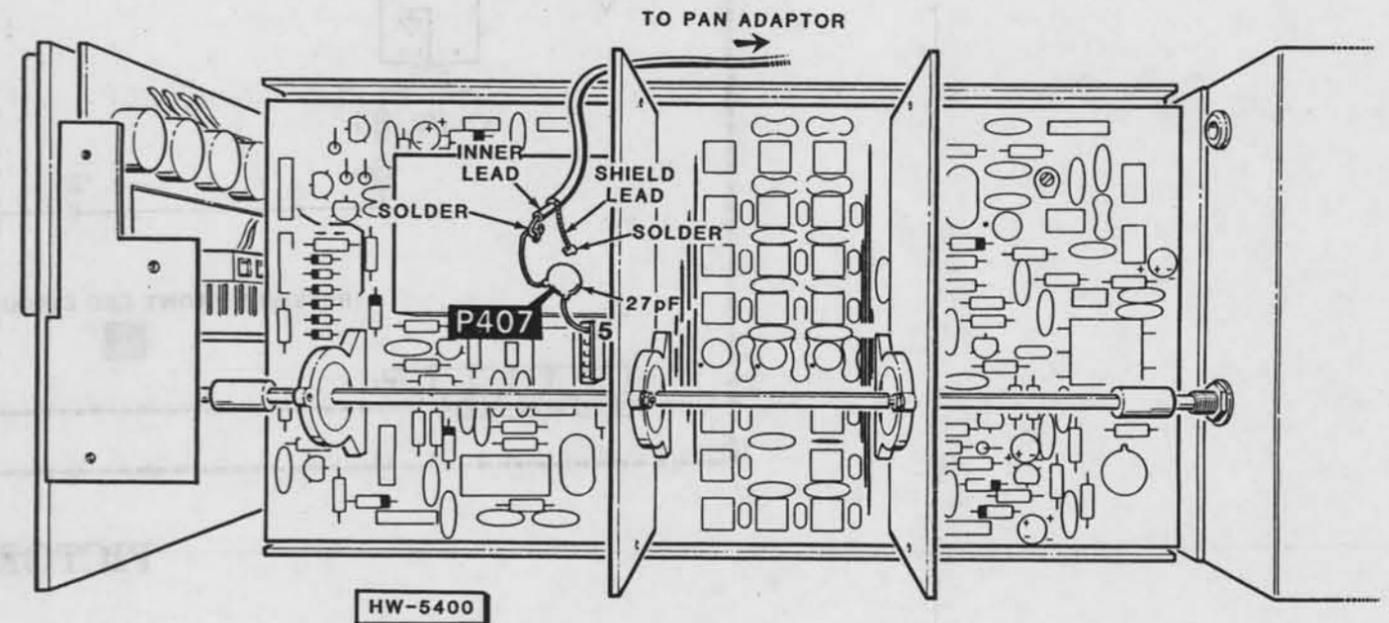
PICTORIAL 3-1



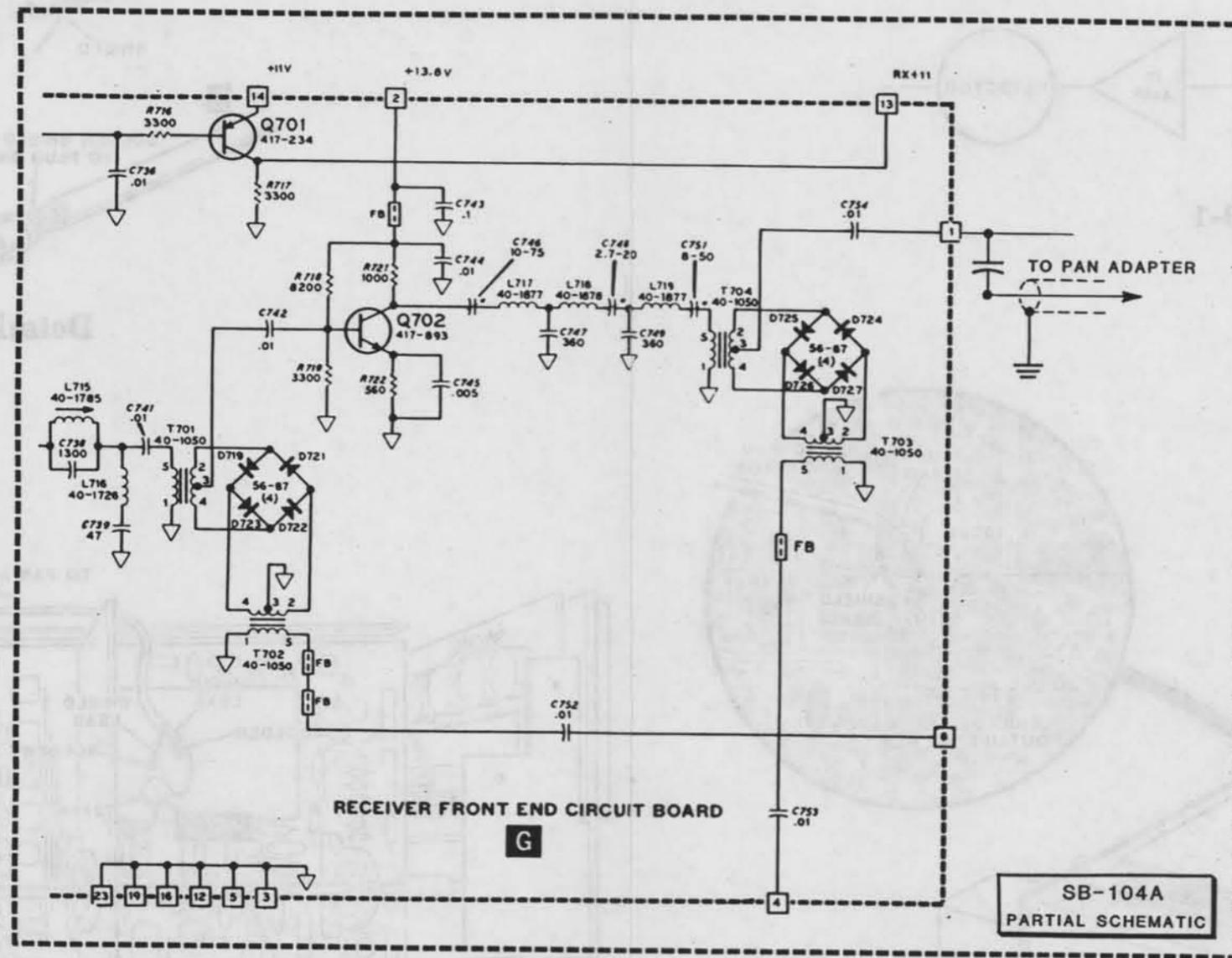
Detail 3-1 A



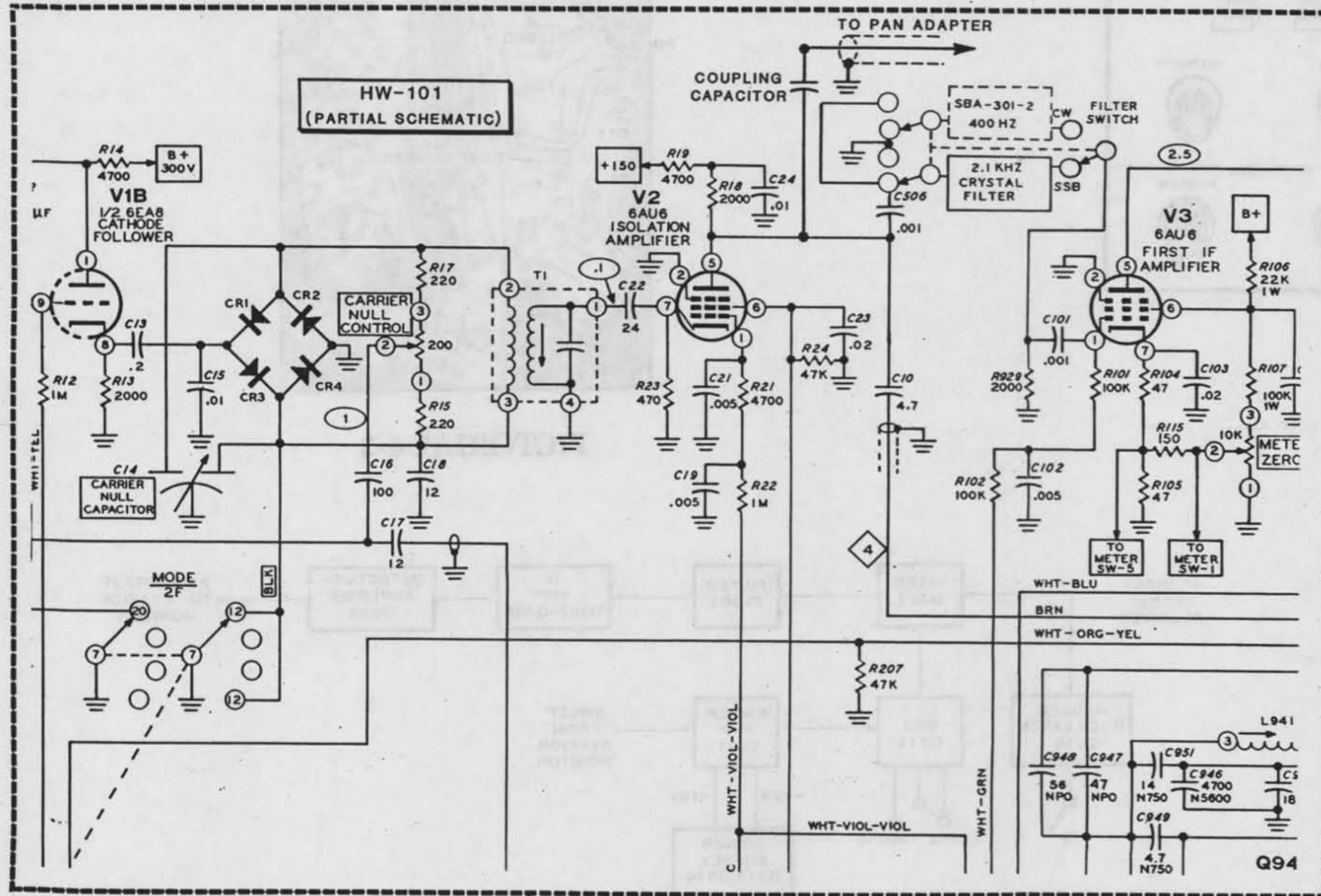
PICTORIAL 3-2



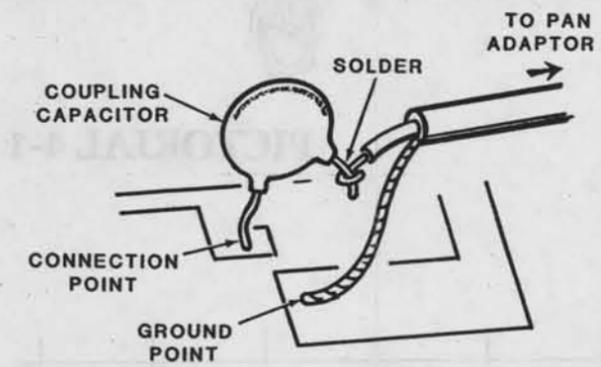
PICTORIAL 3-3



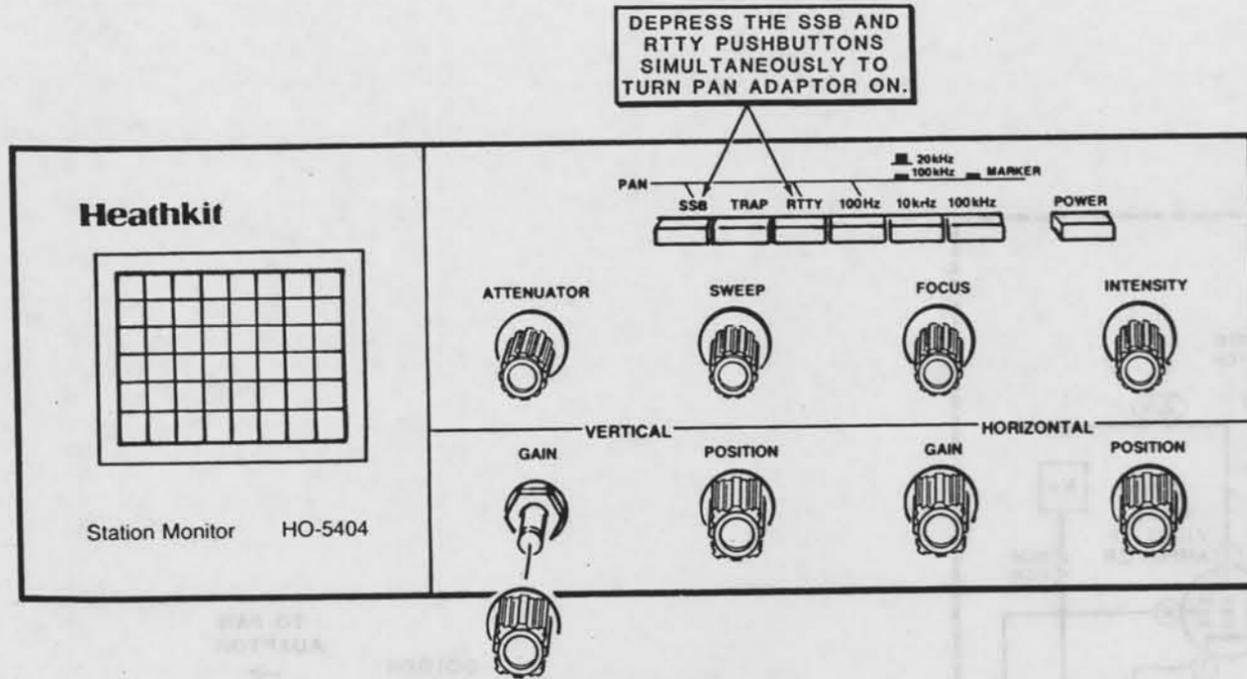
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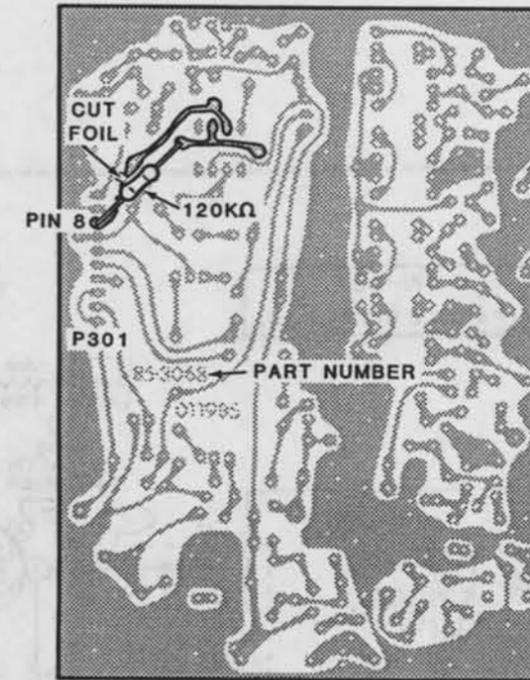
PICTORIAL 3-6



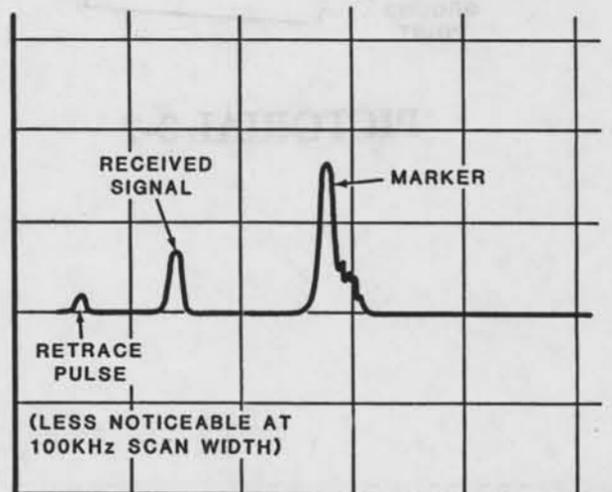
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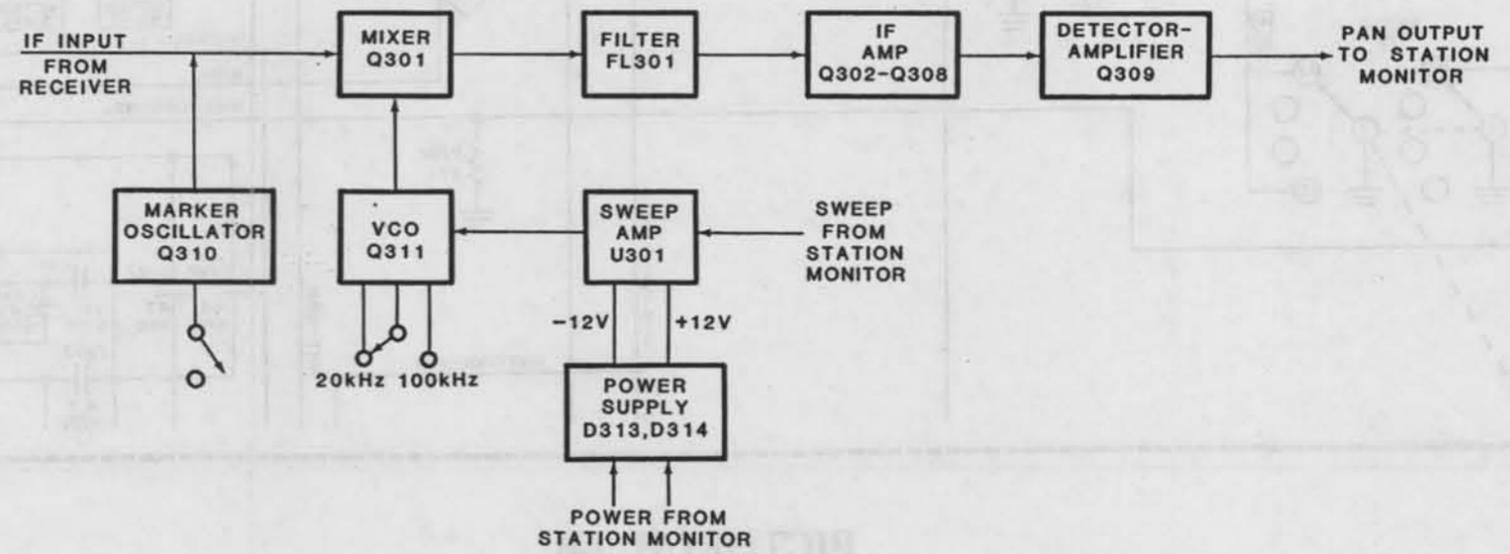
PICTORIAL 4-1



PICTORIAL 4-3

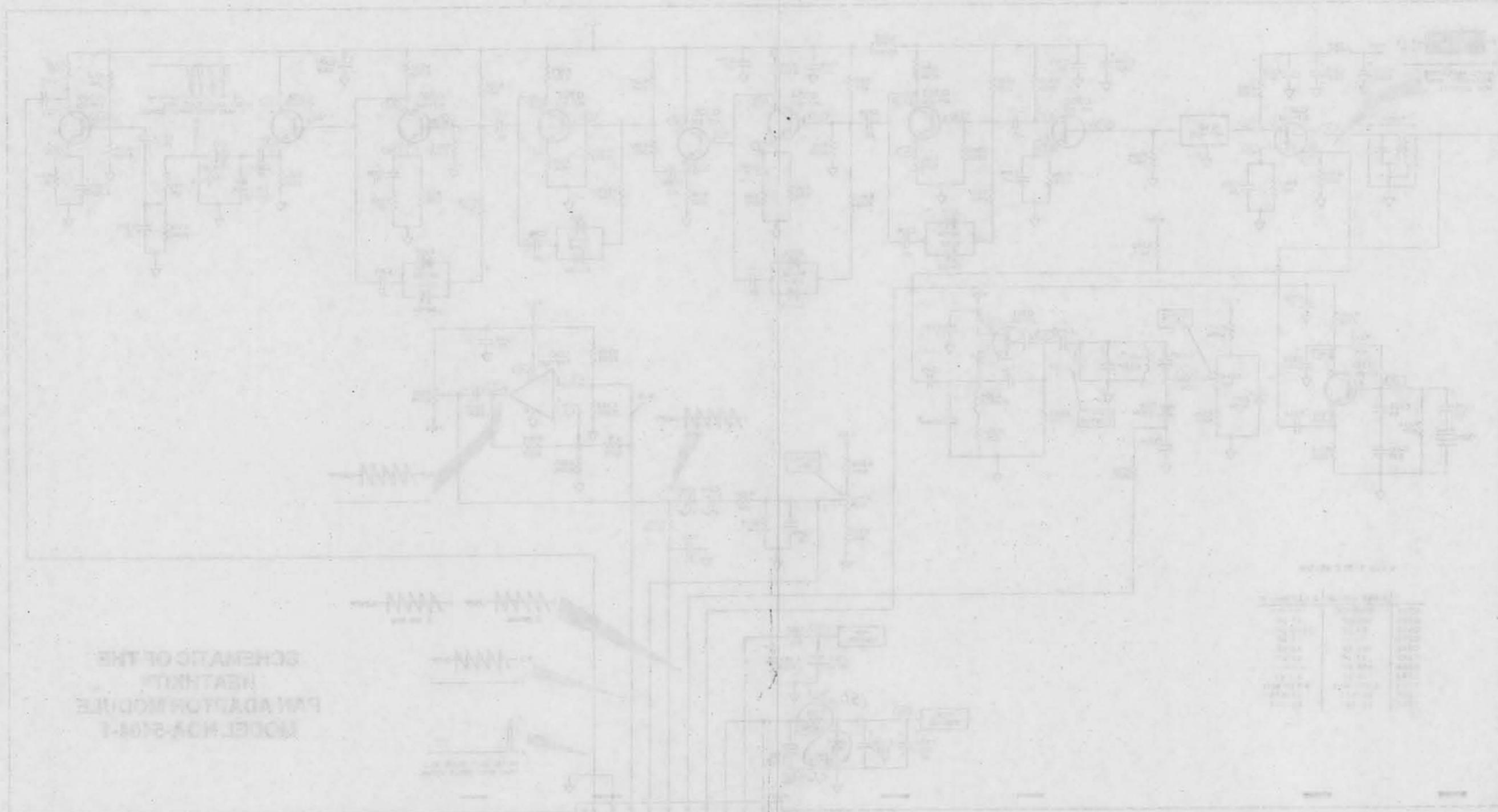


PICTORIAL 4-2



BLOCK DIAGRAM





SCHEMATIC OF THE  
HEATKIT  
PAM ADAPTOR MODULE  
MODEL HDA-208-1

REF. NO.	DESCRIPTION	QTY.
1	RESISTOR 100K	1
2	RESISTOR 10K	2
3	RESISTOR 1K	1
4	RESISTOR 100Ω	1
5	RESISTOR 10Ω	1
6	RESISTOR 1Ω	1
7	RESISTOR 0.1Ω	1
8	RESISTOR 0.01Ω	1
9	RESISTOR 0.001Ω	1
10	RESISTOR 0.0001Ω	1
11	RESISTOR 0.00001Ω	1
12	RESISTOR 0.000001Ω	1
13	RESISTOR 0.0000001Ω	1
14	RESISTOR 0.00000001Ω	1
15	RESISTOR 0.000000001Ω	1
16	RESISTOR 0.0000000001Ω	1
17	RESISTOR 0.00000000001Ω	1
18	RESISTOR 0.000000000001Ω	1
19	RESISTOR 0.0000000000001Ω	1
20	RESISTOR 0.00000000000001Ω	1
21	RESISTOR 0.000000000000001Ω	1
22	RESISTOR 0.0000000000000001Ω	1
23	RESISTOR 0.00000000000000001Ω	1
24	RESISTOR 0.000000000000000001Ω	1
25	RESISTOR 0.0000000000000000001Ω	1
26	RESISTOR 0.00000000000000000001Ω	1
27	RESISTOR 0.000000000000000000001Ω	1
28	RESISTOR 0.0000000000000000000001Ω	1
29	RESISTOR 0.00000000000000000000001Ω	1
30	RESISTOR 0.000000000000000000000001Ω	1
31	RESISTOR 0.0000000000000000000000001Ω	1
32	RESISTOR 0.00000000000000000000000001Ω	1
33	RESISTOR 0.000000000000000000000000001Ω	1
34	RESISTOR 0.0000000000000000000000000001Ω	1
35	RESISTOR 0.00000000000000000000000000001Ω	1
36	RESISTOR 0.000000000000000000000000000001Ω	1
37	RESISTOR 0.0000000000000000000000000000001Ω	1
38	RESISTOR 0.00000000000000000000000000000001Ω	1
39	RESISTOR 0.000000000000000000000000000000001Ω	1
40	RESISTOR 0.0000000000000000000000000000000001Ω	1
41	RESISTOR 0.00000000000000000000000000000000001Ω	1
42	RESISTOR 0.000000000000000000000000000000000001Ω	1
43	RESISTOR 0.0000000000000000000000000000000000001Ω	1
44	RESISTOR 0.00000000000000000000000000000000000001Ω	1
45	RESISTOR 0.000000000000000000000000000000000000001Ω	1
46	RESISTOR 0.0000000000000000000000000000000000000001Ω	1
47	RESISTOR 0.001Ω	1
48	RESISTOR 0.0001Ω	1
49	RESISTOR 0.001Ω	1
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